



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-689-031
Job Sheet 194159



Part No: D350-689-031

Job Qty: 1 pcs

Part Name: Armrest / Control Guard Retrofit



Order 15784

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Due Date: 5/15/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV C IPP rev A 12.07.06 new issue EC verified by:DD IPP REV:B 15.02.11 AS PER ECN 15-520 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
101	Packaging 1 - Pick Kit	1 pcs		5/15/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	
							Packaging 1 - 32	
							Packaging 1 - 33	
							Packaging 1 - 34	
							Packaging 1 - 35	
							Packaging 1 - 36	
110	QC 4	1 pcs		5/15/19	0.00	0.00	QC 4 - 28	
							QC 4 - 58	
							QC 4 - 69	
							QC 4 - 9	
							QC 4 - 46	

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
TEL: (613) 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART
AEROSPACE

Container No: S182857



Part: D350-689-031

Job No: 194159

Serial No/Batch: S182857

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH02-33 Issue 1aeFA22TC SR016201

PC **MAY 21 2019**

DAS
MAY 22 2019
9-89

				QC 4 - 68	
115 DC - 1 - B4B	1 pcs	5/15/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21
120 Packaging 3-1 - Stock - B4B	1 pcs	5/15/19	0.00 0.00	Packaging 3 - 1 - B4B	9-66 MAY 22 2019
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	58 MAY 22 2019
				Packaging 3 - 9 - B4B	9-69
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
130 QC 21 - FG	1 pcs	5/15/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	9-66 MAY 22 2019
				QC 21 - SA - 53	
Part Op 101 - Pick Kit Descriptions: 110 - QC4- 100% Inspect kits for completeness 115 - Document Control Photocopy D350-689 bluefile & type labels per PPP D350-689-031 CHG002 120 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D350-689-013 Location: _____ PPP Rev: _____ 130 - QC21- Final Inspection - Work Order Release					

009865

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	5162658
AN4-14A	Bolt	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	5157440
AN4-17A	Bolt	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	5154429
AN4-4A	Bolt	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	5148662
AN4-6A	Bolt	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	5163239
AN970-4	Washer	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	5166689
D2199-31	Strut Details	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5152239
D4671-1	Armrest Cushion	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5166448
D5159-041	Seat Back Brace Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5179651
D5159-043	Seat Back Brace Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5179403
D5159-045	Seat Rib Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5152061
D5189-041	Tube Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5152036
D5189-043	Armrest Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5151798
MS20600-AD4W4	Rivet	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5141237-9
MS20600-AD4W5	Blind Rivet	8 Ea (8 ea)	101-Packaging 1 - Pick Kit	FM131618
MS21042L3	Nut	10 Ea (10 ea)	101-Packaging 1 - Pick Kit	5166172
MS21042L4	Nut	8 Ea (8 ea)	101-Packaging 1 - Pick Kit	5158222
MS27039-1-17	Screw (601.1954)	1 Ea (1 ea)	101-Packaging 1 - Pick Kit	VM129831-4
MS27039-1-18	Screw	3 Ea (3 ea)	101-Packaging 1 - Pick Kit	FM124326
MS27039-1-19	Screw	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5156890
MS27039-1-20	Screw	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	5182772
MS27039-4-20	Screw	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5190206
MS27039-4-21	Screw	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	FM135774
MS27039-4-22	Screw	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	FM131116
NAS1149D0332J	Washer	20 Ea (20 ea)	101-Packaging 1 - Pick Kit	5167289
NAS1149D0432J	Washer	17 Ea (17 ea)	101-Packaging 1 - Pick Kit	5096736
NAS43DD4-16FC	Spacer	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	M135774

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	AN4-10A	1	198	0
	AN4-14A	2	663	0
	AN4-17A	1	456	0
	AN4-4A	1	35	0
	AN4-6A	1	912	0
	AN970-4	1	113	0
	D2199-31	1	8	0
	D4671-1	1	8	0
	D5159-041	1	0	0
	D5159-043	1	1	0
	D5159-045	1	3	0
	D5189-041	1	4	0
	D5189-043	1	4	0
	MS20600-AD4W4	4	2,954	0
	MS20600-AD4W5	8	91	0
	MS21042L3	10	3,369	0
	MS21042L4	8	3,569	0
	MS27039-1-17	1	40	0
	MS27039-1-18	3	1,133	0
	MS27039-1-19	4	705	0
	MS27039-1-20	2	60	0
	MS27039-4-20	4	6	0
	MS27039-4-21	4	57	0
	MS27039-4-22	2	54	0
	NAS1149D0332J	20	3,038	0
	NAS1149D0432J	17	266	0
	NAS43DD4-16FC	2	55	0

Part Specifications

Specifications could not be found.

Plex 4/25/19 3:34 PM Dart.Renwick.Jennifer

REF ONLY

DART AEROSPACE LTD.

IIN-D350-689

Page 40 of 40

6.0 PARTS LIST (OPTIONAL KITS)

Qty -015	Qty -017	Qty -031	Part Number	Description
X			D350-689-015	SEAT MODIFICATION KIT
	X		D350-689-017	SHOULDER HARNESS KIT
		X	D350-689-031	ARMREST KIT
		1	D2199-31	STRUT
2			D3029-1	SPRING
2			D3030-1	LOCK
1			D3033-1	SEAT TRACK
4			D3059-1	STUD
4			D3060-1	BUSHING
4			D3061-1	RADIUS BLOCK
	2		D4071-041	SHOULDER HARNESS ASSY
		1	D4671-1	ARMREST CUSHION
		1	D5159-041	SEAT BACK BRACE ASSY
		1	D5159-043	SEAT BACK BRACE ASSY
		1	D5159-045	SEAT RIB ASSY
		1	D5189-041	TUBE ASSY
		1	D5189-043	ARMEST ASSY
			AN3-12A	BOLT
		1	AN4-4A	BOLT
		1	AN4-6A	BOLT
		1	AN4-10A	BOLT
		2	AN4-14A	BOLT
		1	AN4-17A	BOLT
	2		AN5-4A	BOLT
		1	AN970-4	WASHER
		4	MS20600AD4W4	BLIND RIVET
		8	MS20600AD4W5	BLIND RIVET
		10	MS21042L3	NUT (OR MS21042-3)
		8	MS21042L4	NUT (OR MS21042-4)
4	2		MS21042L5	NUT (OR MS21042-5)
4			MS21059L3	NUTPLATE
1			MS24693-S273	SCREW
3			MS27039-1-10	SCREW
		1	MS27039-1-17	SCREW
		3	MS27039-1-18	SCREW
		4	MS27039-1-19	SCREW
		2	MS27039-1-20	SCREW
		4	MS27039-4-20	SCREW
		2	MS27039-4-22	SCREW
		4	MS27039-4-21	SCREW
		20	NAS1149D0332J	WASHER (OR AN960JD10L)
		17	NAS1149D0432J	WASHER (OR AN960JD416)
	4		NAS1149D0516J	WASHER (OR AN960JD516L)
4			NAS1149D0563J	WASHER (OR AN960JD516)
		2	NAS43DD4-16FC	SPACER

• COPYRIGHT © 2011 BY DART AEROSPACE LTD. •
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
 OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D
 Date: 17.03.23